



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-017
Job Sheet 169687



Part No: D412-698-017

Job Qty: 3 ea

Part Name: Replacement Door Track Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Pacific Helicopters Pty - Asia Pacific (CPACI02)

PO Box 342, Goroka, Eph Papua, , 441 Papua New Guinea ph:011 675 732 1833 fx:011 (675) 5321503.

Note: DWG REV F IPP Rev:A 03.11.27 New issue KJ/RF IPP Rev:B 08-01-28 change to rev D ECN 1104 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		12/20/17	0.00	0.00	Start Up Stores/Pkg-2		Smb M.H. Fg034
110	Packaging	3 pcs		12/20/17	0.00	0.00	Packaging1-4		
120	QC	3 pcs		12/20/17	0.00	0.00	QC4		
125	DC	3 pcs		12/20/17	0.00	0.00	DC		
130	Packaging	3 pcs		12/20/17	0.00	0.00	Packaging3-2		
140	QC21-FG	3 Ea		12/20/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3199-1 5026025	27	86	0	0
	D3202-1 5031416	3	5	0	0

Part Specifications

Specifications could not be found.

Plex 12/18/17 5:04 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		ST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐		Water Jet ☐ Engineering ☐	
NCR No. _____		PART NO: _____		Prod. Eng. Coord. ☐ Quality ☐	
Date: _____		Revision: _____		Rec/Store/Packaging ☐ Supplier ☐	
Step #: _____		Operation: _____		MRB (QSI042) Approval	
Description Work Order Devia				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		Pressure/Forced		Surge ☐	
Environment ☐		Bending		Outside Dimensions ☐	
Design ☐		Centre Not Concentri		Over/Under tolerance ☐	
Doc/Data ☐		Cracks		Part Incorrect ☐	
Equip/Tooling ☐		Crimp/Kink/Ripple/Wa		Part Lost/Missing ☐	
Handling/Pre ☐		Cuffs		Part Moved ☐	
Material ☐		Crushing		Drawing ☐	
Internal Transport ☐		Heat Treat		Finish ☐	
Tribal Knowledge ☐		Wave/Twist in Tube		Misread ☐	
LOA ☐		Marks/Chatter		Turning Sequence ☐	
Substation ☐					
Past Expiry Date ☐					
Misidentified ☐					
No Re-verification ☐		OTHER :			
Operator ☐					
Offset/Setup ☐					
Supplier ☐					
Training ☐					
Use for Testing ☐					
Poor Information ☐					
Rushing ☐					
Product Improvement ☐					
Process Improvement ☐					
Manufacturing Process ☐					
Past Due ☐					

DART AEROSPACE
S031297
Replacement Door Track Aluminum Door
D412-698-017
PART NO: _____
Revision: _____
Operation: _____
Change No: _____
Packaging CHG001
Mfg Date: 01/11/18
Job No: 169687

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Change Record

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Description: REPLACEMENT DOOR TRACK INSTALLATION[illegible]